



Standart Features

- Steel construction body
- Pneumatic clutch and brake combination
- Adjustable stroke
- Eccentric Crankschaft was made filling
- Liner washer system in connecting rod
- Central lubrication system
- Adjustable rear slides
- 4 guide ram
- Ram adjustment with ratchet system
- Mechanical disc overload protection system
- Gear box welded to body
- Gears closed system in oil
- Maint table with T slots
- Additional table with T slots
- Material and scrap Groove
- Electric and Timed Automatic Grease Lubrication System
- Foot paddle
- Double hand control
- Single-continous-interrupted shot - feeding mode options
- PLC applied
- 7" Operator Panel
- 3 Color Warning Light
- Security PLC
- Compliance with CE directives
- Safety light curtains
- Press safety valve
- Pneumatic ram balancing cylinders

Optional Features

- Speed Control Unit

	Value	Unit
Capacity	250	Ton
Throat Depth	395	mm
Table - Ram Distance	580	mm
Additional Table - Ram Distance	465	mm
Housing Width	550	mm
Ram Adjusment	100	mm
Press Width	1760	mm
Press Height	3250	mm
Press Depth	2100	mm
Table Hole Diameter	$\phi 255$	mm
Table Depth	790	mm
Table Width	1040	mm
Die Tie Hole Diameter	$\phi 70$	mm
Ram Face Size	600 x 305	mm
Table Height From Floor	745	mm
Stroke	10-150	mm
Strok Per Minute	44	spm
Motor Power	22	kW
Motor Speed	1500	rpm
Approximate Weight	11000	kg

A3	ISO 128	HP_250_PK_AEP_MS	Technical Specifications		Page
TASARIM / DESIGNED	Taha Canat	16.12.2021			1/1
ÇİZEN / DRAWN	Taha Canat	17.10.2025			
KONTROL / CHECKED					

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